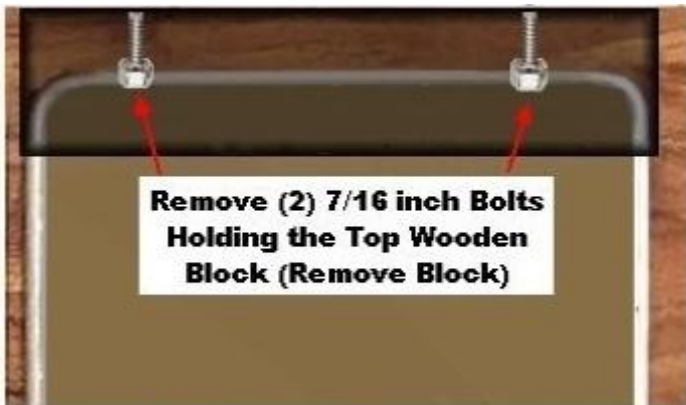


Valley ZD Series DBA Kit Installation Instructions.



Remove and Save Cashbox Cover Cut off nails remaining in wood: Remove Door Wood Stop Blocks and Above Door.

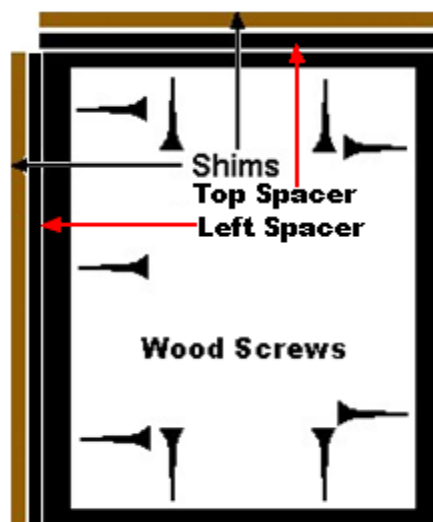


Using a Saw, Cutout an Area on Rear Ball Dump Track About 1/2 inch Right, of Left Cash Box Ledge About 1.5 X 1.5 inch.



Install a 1 & 1/8 inch Door Lock in New Door. Insert the Door Assembly Into the Opening, The Right Side of Door Assembly First. Continue Inward Until YOU can Twist the Assembly Around So the Assembly Can be Pulled forward Widest Part of Tapered Side Toward the Top and Up against the Table Trim, the Right Side Bottom in Also in Contact with the Trim. Open the Door and On the Left Side Remove the Center Wood Screw Holding the Hinge to the Assy...

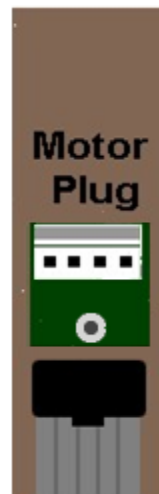
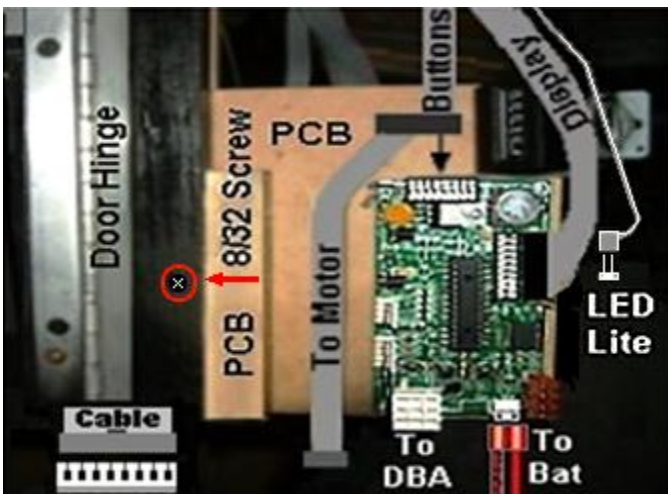
Pressing Down and Forward on the Assy Replace the Screw with a 1 & ½" Wood Screw and Drive it Into the Left Side Table Panel, Just Far Enough to Keep the Assy From Moving. Go the the Right Side, Pressing Down and Toward the Right, Install (2) 1 & ½ Wood Screws and Drive it Into the Right Panel of Table Tightening them Completely. Install (2) Wood Screws into the Bottom.



Return to the Left Side and Loosen the Center Hinge Screw . Insert Left Spacer or Shim as needed to Secure the Assy. Tighten the Center Hinge Screw Just Enough to Keep The Assy Solid. Now Remove one at a Time Top and Bottom Hinge Screws Replacing them with 1 & ½ Wood Screw. Goto Top Side Add Spacer & Shim and Install (2) Wood Screws



Adjust Wood Screws Tension as Necessary on Hinge Side for Proper Door Opening and Closing. Set Motor Assy Level on the Cash Box Ledge, on the Left Hand Side, Assy Against the Rear Ball Dump Track and Fasten with (2) 1 & ½ inch Wood Screws. After Running Motor Adjust Position for Best Operation Secure with Screws



Mount Circuit Board on Left, Rear of Door Assy with Screw. Hook up All Cables and Plug in Motor. Install DBA using Studs on the Rear of Door, Install Coin Acceptor. Place Battery in Cash Box and Hookup Cable (Red Positive)